SPECIFICATION
Tatsuta Tachii Electric Cable Co;Ltd

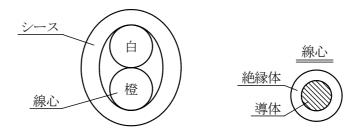
Speaker Cable

1. SCOPE

This Specification applies to control cable for woring on racks: T-2S9F.

2. CONSTRUCTION

The detail construction of this cable is the following illustration and table



core		2
conductor	Material	Coppr
	Diameter mm ²	2. 2
	Consttruction No./mm	41 / 0.26
	Diameter mm	1.92
Insulation	Material	PE
	Color	Orange, White
	Thickness mm	0.69
	Diameter mm	3.30 ± 0.10
Assembly	Twist pitch mm	60
	外 径 mm	6. 6
Sheath	Material	PVC
	Color	Black
	Thickness mm	1.15
	Overall Diameter mm	8. 9
Weight kg/km		84

3. MARKING

The following character string shall be printed repeatedly on the surface Of the cable sheath.

Pb free SPEAKER CABLE T-2S9F TACHII MADE IN JAPAN

4. TEST METHOD

The testing methods shallbe carried out in accordance with JIS C 3005

5. ELECTRIC AND PHYSICAL PROPERTIES

Items	Standard
Conductor Resistance	Max. 9.1 Ω∕km (at.20℃)
Withstand Voltage	To withstand AC1000V for 1 min.
Insulation Resistance	MIN. 1000 MΩ·km (at.20°C)
Tensile Strength of Insulation	min. 10.3MPa
Elongation of Insulation	min. 400%
Tensile Strength of Sheath	min. 10.3MPa
Elongation of Sheath	Min. 120%
Resistance to Migration	No Conspicuous migration to ABS and PS plate (Temp:60°C, Periods :48h, Weight : 4.9N)

